

TECHNICAL DATA SHEET

HYDRO METALLIC SOLAR GOLD INK

It is a water-based printing base that achieves metallic gold, elastic and soft touching effects in textile printing.



Highlights

- If used correctly as advised, it does not dry and block in the silk-screen.
- Elastic and soft texture effect with excellent coverage.
- It has extremely wash fastness.

Printing Tips

- Use a soft and rounded squeegee.
- Leave flooded ink ALL the TIME at production.
- Rubbing and washing tests should be applied 24 hours after curing
- It has been manufactured for elastic and proper surface printings.

Compliance

- Suitable to ecological standards.
- For Ecological Certifications, please visit www.enormeink.com

Precautions

- Before usage, please stir the product well. Do not use any additives that are not advised.
- After use, the screen should be cleaned with water and a sponge.
- Soluble in water.
- It can be mixed with Enorme ready-to-use inks in any ratio.
- The technical application and information that have been given above, are designed only as using instructions. Should not be considered as a warranty for any other use. If any further help or assistance is required, our technical department is ready for help.
- In case of emergency, Safety Data Sheet of this product should be ready for help at the working area.
- The safety data sheets are intended to provide detailed and comprehensive information about the products. In cases of improper or nonconforming use, the manufacturer/distributor cannot be held liable for any direct or indirect losses or damages.
- Email info@enormeink.com for any questions or more information.

Recommended Parameters



Fabric Types

100% cotton, cotton blends



Mesh

Counts: 34-120 T mesh / 86-305 US



Squeegee

Durometer: 60-70 Shore
U type blade



Cure Temperatures

320°F(160°C) for 1.5 minutes



Additives

Do not use any additives that are not advised.



Shipping & Storage

41°F - 86°F (5°C - 30°C)



Clean Up

Plain water



Health & Safety

Please see: Safety Data Sheet